

Black Hills, Badlands & Legends of the West

featuring Mt. Rushmore & 6 Nights in Rapid City

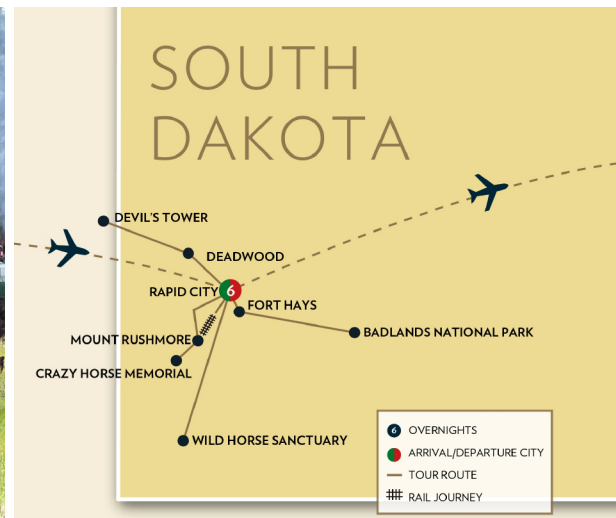
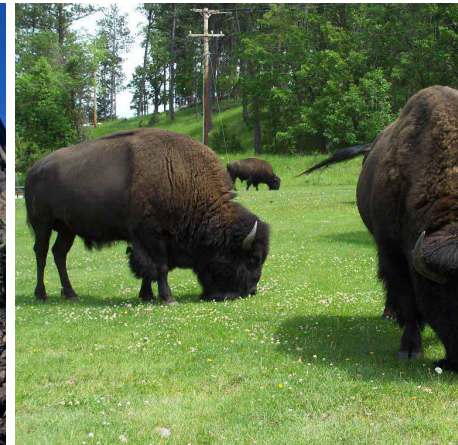
7 Days **2019**

Highlights

- Mount Rushmore
- Mount Rushmore at Night
- Devil's Tower Nat'l Monument
- Crazy Horse Memorial
- Fort Hays
- Badlands National Park
- Wall Drug Store
- Custer State Park
- Buffalo Jeep Safari
- State Game Lodge Dinner
- 1880 Train
- Deadwood
- Wild Horse Sanctuary
- The Journey Museum & Sioux Indian Museum
- Black Hills Gold Factory
- K-Bar S Ranch Dinner
- Chuckwagon Supper & Cowboy Show

Inclusions

- Roundtrip Airfare
- 10 Meals: 6-Breakfasts & 4-Dinners
- Professional Tour Director
- Sightseeing per Itinerary
- Motorcoach Transportation
- Hotel Transfers
- Baggage Handling



Tour Rates

Booking Discount - Save \$200 per couple!*

Contact Information

Premier World Discovery • Attn: Group Organizer
 2615 - 190th Street, Suite 200 • Redondo Beach, CA 90278
 877.953.8687
 info@premierworlddiscovery.com

Booking ##### (Web Code)

Day 1: Arrive Rapid City

Today arrive in **Rapid City**. Enjoy a **Welcome Dinner** with your traveling companions.

Meal - (D) Overnight - Rapid City

Day 2: Mount Rushmore - Crazy Horse Memorial

This morning visit **Mt. Rushmore** featuring the awesome sculptures of Washington, Jefferson, Roosevelt and Lincoln. Each face is 60 feet high and is carved into the rugged granite mountainside with intricate perfection. Continue onto the **Crazy Horse Memorial**, still in progress. View the giant mountainside sculpture of the famous Indian Chief astride his pony. This afternoon visit **Custer State Park** famous as a wildlife preserve featuring a herd of 1,500 free roaming buffalo. Experience a thrilling **Buffalo Jeep Safari** in search of some of the herd. Enjoy dinner at the famous **State Game Lodge**, built 1920 and listed on the national register of historic places with past guests including Presidents Coolidge & Eisenhower.

Meals - (B,D) Overnight - Rapid City

Day 3: Devil's Tower - Deadwood

Today journey west into Wyoming to visit **Devil's Tower National Monument** to view the 867 foot monolith. Return east into South Dakota to visit historic **Deadwood**, the 1876 rough and tumble gold camp & gambling town where Wild West legends were made like Wild Bill Hickok, Calamity Jane and Seth Bullock. The entire city is a national historic landmark and features an incredibly preserved Main Street. Later drive through beautiful **Spearfish Canyon**, a scenic drive in the Black Hills.

Meal - (B) Overnight - Rapid City

Day 4: Wild Horse Sanctuary

Today visit the **Black Hills Wild Horse Sanctuary**, a seemingly endless prairie where hundreds of wild mustangs roam free. The sanctuary is a 300-year step back into America with Native American petroglyphs & an authentic Sun Dance site. This afternoon return to Rapid City to enjoy the remainder of the day at your own pace.

Meal - (B) Overnight - Rapid City

Day 5: Badlands National Park - Fort Hays

Today visit and drive through **Badlands National Park**, located between the White and Cheyenne Rivers. The area contains spectacular examples of weathering, erosion, fantastic ridges, cliffs and canyons of variegated color. Later explore the unusual and well-known **Wall Drug Store**, famous for its "Free Ice Water". This afternoon visit the **Fort Hays Dances with Wolves Movie Set** to see some of the original buildings used in the Oscar winning film. Tonight enjoy a fun filled **Chuckwagon Supper & Cowboy Show**.

Meals - (B,D) Overnight - Rapid City

Day 6: 1880 Train - Mt. Rushmore at Night

This morning enjoy a short drive to **Hill City** to explore Main Street and board the **1880 Train** for a rail journey through history & scenery. The 1880 Train is an authentic narrow gauge railroad dating back to the Black Hills Gold Rush. Then visit one of Rapid City's newest attractions, the city-owned \$12 million **The Journey Museum** which traces the geology of the Black Hills and tells the story of the people who inhabited these lands. The Journey features four museums including the **Sioux Indian Museum**. Then stop at a **Black Hills Gold Factory**. Tonight's special **Farewell Dinner** is at the **K-Bar S Ranch** nestled in the beautiful Black Hills just outside Keystone. Following dinner experience **Mt. Rushmore at Night** to see this American treasure illuminated in a whole new light.

Meals - (B,D) Overnight - Rapid City

Day 7: Rapid City - Flight Home

Today depart from Rapid City filled with wonderful memories of your **Black Hills, Badlands & Legends of the West Tour**.

Meal - (B)

Accommodations

- 6 Nights Accommodations
Holiday Inn Rushmore Plaza, Rapid City

Reservation Information & Notes

DEPOSIT & FINAL PAYMENT
Deposit of \$300 per person is due with Reservation Form to secure reservations. Final Payment Due Date is 75 days prior to departure.
***BOOKING DISCOUNT**
Make your Final Payment by check prior to the Final Payment Due Date & receive \$200 per couple/\$100 per person Booking Discount!
•Initial Deposit can be made by check or credit card to be eligible.
•Payments after Initial Deposit are considered part of Final Payment & must be made by check.
ONLINE BOOKING OPTION
Save time, postage & secure your seat for this group departure. Simply type <https://res.premierworlddiscovery.com> into your web browser & use the Booking Number (Web Code) from this flyer to make your Deposit online in just a few minutes. No need to submit a Reservation Form if booking online.

PREMIER'S TRAVEL PROTECTION PLAN (TPP) - \$250 per person
The Pre-Departure Cancellation Fee Waiver (Part A - I & II) is provided by Premier World Discovery (PWD) and is not an insurance benefit. The Post-Departure Travel Insurance Plan (Part B) is provided by USI Affinity Travel Insurance Services (USI).
Part A - Cancellation Waiver provided by PWD
I. Trip Cancellation Waiver (TCW) - Guarantees full refund on all payments, except the TPP Fee itself in case of cancellation up to the time and date of departure due to the passenger's personal illness or death of a member of the immediate family; or, if the passenger must return early due to the passenger's personal illness or death of a member of the immediate family, a refund for the unused land services. Medical/official documentation required.
II. Premier "Any Reason" Cancellation Waiver (ARCW) - Reimburses 75% of the cancellation fees in the form of a future travel credit certificate (FTCC) valid for 1 year, if you cancel more than 48 hours prior to scheduled departure for any reason not eligible for cash refund under the TCW (Part A - I.). FTCC is non-transferable, may not be redeemed for cash and does not include any credit for the TPP Fee. The TPP Fee (if

Tour Activity Level

Easy **1 2 3 4** Active
(chosen) is refundable until 180 days prior to departure & cannot be added after Final Payment. **The TPP does not cover any single supplement charges due to an individual's traveling companion cancelling prior to departure.** The TPP is non-transferable and valid for each applicant only. The TPP does not cover any services such as airline tickets not purchased through PWD. Cancellations, Claims & Inquiries under Part A will be administered by PWD. Certain Exclusions and Restrictions apply.
Part B - Post-Departure Travel Insurance Plan provided by USI
Includes coverage for: Trip Interruption (\$1,000); Trip Delay (\$100/Day-Max \$500); Baggage & Personal Effects (\$2,000); Baggage Delay (\$500); Emergency Accident/Sickness Medical Expense (\$30,000); Emergency Evacuation/Repatriation (\$150,000); Accidental Death & Dismemberment (\$25,000); Emergency Travel Assistance (24/7). Claims & Inquiries under Part B will be administered by USI.
For full Part A and Part B policy details visit: premierworlddiscovery.com/TPP

CANCELLATION FEES
Cancellations not covered by the Travel Protection Plan (TPP) or if the TPP is not purchased, are subject to the following per person fees:

- Cancel more than 180 days prior to departure:	Full Refund
- Cancel 179-75 days prior to departure:	Deposit or TPP* is Retained
- Cancel 74-45 days prior to departure:	25% of total price
- Cancel 44-15 days prior to departure:	50% of total price
- Cancel 14 days or less prior to departure/no shows:	No refunds

*If purchased with Initial Deposit

IMPORTANT CONDITIONS/NOTES
•Tour rates are subject to increase until you are paid in full.
•Itinerary and hotels are subject to change.
•Responsibility Statement available on Reservation Form Page
•Reservation Form Page available as attached page 3, from your group organizer or by visiting premierworlddiscovery.com or see the Online Booking Option.
•CST #2048841-40

Premier World Discovery Reservation Form (USA)

DEPOSIT & FINAL PAYMENT

Deposit of \$300 per person is due with Reservation Form to secure reservations. Final Payment Due Date is 75 days prior to departure.

*BOOKING DISCOUNT

Make your Final Payment by check prior to the Final Payment Due Date & receive \$200 per couple/\$100 per person Booking Discount!

- Initial Deposit can be made by check or credit card to be eligible.
- Payments after Initial Deposit are considered part of Final Payment & must be made by check.

ONLINE BOOKING OPTION

Save time, postage & secure your seat for this group departure. Simply type <https://res.premierworlddiscovery.com> into your web browser & use the Booking Number (Web Code) from this flyer to make your Deposit online in just a few minutes. No need to submit a Reservation Form if booking online.

PREMIER'S TRAVEL PROTECTION PLAN (TPP) - \$250 per person

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Part A - Cancellation Waiver provided by PWD

I. Trip Cancellation Waiver (TCW) - Guarantees full refund on all payments, except the TPP Fee itself in case of cancellation up to the time and date of departure due to the passenger's personal illness or death of a member of the immediate family; or, if the passenger must return early due to the passenger's personal illness or death of a member of the immediate family, a refund for the unused land services. Medical/official documentation required.

II. Premier "Any Reason" Cancellation Waiver (ARCW) - Reimburses 75% of the cancellation fees in the form of a future travel credit certificate (FTCC) valid for 1 year, if you cancel more than 48 hours prior to scheduled departure for any reason not eligible for cash refund under the TCW (Part A - I.). FTCC is non-transferable, may not be redeemed for cash and does not include any credit for the TPP Fee. **The TPP Fee (if chosen) is refundable until 180 days prior to departure & cannot be added after Final Payment. The TPP does not cover any single supplement charges due to an individual's traveling companion cancelling prior to departure.** The TPP is non-transferable and valid for each applicant only. The TPP does not cover any services such as airline tickets not purchased through PWD. Cancellations, Claims & Inquiries under Part A will be administered by PWD. Certain Exclusions and Restrictions apply.

Part B - Post Departure Travel Insurance Plan provided by USI

Includes coverage for: Trip Interruption (\$1,000); Trip Delay (\$100/Day-Max \$500); Baggage & Personal Effects (\$2,000); Baggage Delay (\$500); Emergency Accident/Sick-

ness Medical Expense (\$30,000); Emergency Evacuation/Repatriation (\$150,000); Accidental Death & Dismemberment (\$25,000); Emergency Travel Assistance (24/7). Claims & Inquiries under Part B will be administered by USI.

For full Part A and Part B policy details visit: premierworlddiscovery.com/TPP

CANCELLATION FEES

Cancellations not covered by the Travel Protection Plan (TPP) or if the TPP is not purchased, are subject to the following per person fees:

- | | |
|---|-----------------------------|
| - Cancel more than 180 days prior to departure: | Full Refund |
| - Cancel 179-75 days prior to departure: | Deposit or TPP* is Retained |
| - Cancel 74-45 days prior to departure: | 25% of total price |
| - Cancel 44-15 days prior to departure: | 50% of total price |
| - Cancel 14 days or less prior to departure/no shows: | No refunds |
- *If purchased with Initial Deposit

RESPONSIBILITY

Premier World Tours LLC dba Premier World Discovery (hereafter PWD), whose vouchers are used by respective agents for the passenger in all matters pertaining to hotel accommodations, sightseeing tours and transportation, hold themselves free of responsibility for any damages occasioned from any cause whatsoever. PWD will not be responsible for any damages or inconvenience caused by late arrivals, departures and change of schedule or other conditions nor will they be responsible for any act, omission, or event during the time the passenger is not on board their conveyance. The passage contract in use by the airline concerned, when issued, shall constitute the sole contract between the airline and the purchaser of this tour/cruise, and/or passenger. PWD does not hold any responsibility for the conduct of any of its members, hotel, motorcoach, cruiseline, train, airline or other personnel. PWD reserves the right to decline to accept or retain any person as a member of a tour/cruise at its discretion. PWD &/or its Tour Director retain the right to require any participant to withdraw from a tour/cruise at any time, if determined to be in the best interests of health, safety & general welfare of the tour/cruise group or of the individual participant. **Arbitration** - I/We agree, any and all disputes concerning this contract or any other material concerning the trip, or the trip itself must be resolved exclusively pursuant to binding arbitration in the state of California, pursuant to the then current rules of the American Arbitration Association. Payment of the deposit for this tour/cruise constitutes acceptance of these terms and conditions. CST #2048841-40

IMPORTANT CONDITIONS/NOTES

- Tour rates are subject to increase until you are paid in full.
- Itinerary and hotels are subject to change.

Reservation Form

Black Hills, Badlands & Legends of the West
2019

Booking ##### (Web Code)

Make Checks Payable to: Premier World Discovery

Contact Information/Mail Reservation Form to:

Premier World Discovery • Attn: Group Organizer
2615 - 190th Street, Suite 200 • Redondo Beach, CA 90278
877.953.8687
info@premierworlddiscovery.com

Enclosed please find a Deposit in the amount of \$ _____ (\$300 per person) to secure reservations for _____ # of people.

Premier's Travel Protection Plan (TPP): Yes, I (we) wish to purchase travel protection (TPP) No, I (we) decline travel protection (TPP)

Enclosed please find payment in the amount of \$ _____ (\$250 per person) to secure the Premier's Travel Protection Plan (TPP)

Total Payment \$ _____

RT AIR GATEWAY _____

ROOMMATE'S RT AIR GATEWAY _____

see flyer page 1 for included group RT air gateway/departure city, additional charges apply for other RT air gateways

To avoid change fees, submit full legal names (first/mid/last) exactly as they appear on government issued travel documentation

Legal Name _____ DOB (MM/DD/YY) _____ Gender M F

Roommate's Legal Name _____ DOB (MM/DD/YY) _____ Gender M F

Your Address _____ Check if Roommate's address is the same

City _____ State _____ ZIP _____ Tel # _____

Email Address _____ Mbl # _____

Emergency Contact/Tel # _____ Other Notes _____

Cardholder Name (if paying by credit card) _____



Amount to be charged \$ _____ Credit Card #: _____ Exp. Date: _____

Cardholder Billing Address: Check if address is the same as above _____

Signature Required (for credit card use & acceptance of terms*): _____ Today's Date: _____

*I (We) agree to pay according to the credit card issuer agreement. I understand and accept the cancellation fees/policy and other terms.