



Costa Rica Adventure

featuring Three Multi-Night stays

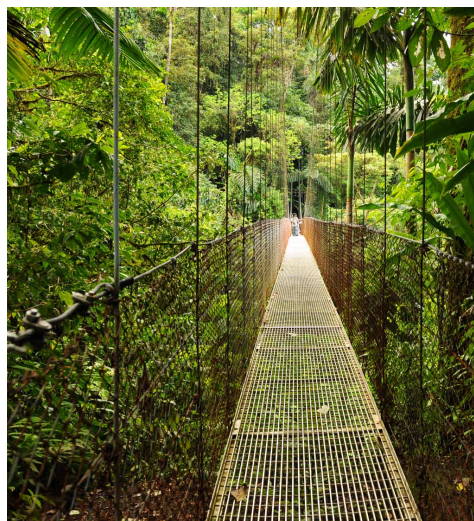
9 Days **2019**

Highlights

- Poas Volcano National Park
- Coffee Plantation Visit
- Jungle Crocodile Safari Cruise
- Arenal Volcano National Park
- Monteverde Cloud Forest
- Selvatura Park & Hanging Bridges
- Butterfly Garden
- Hummingbird Gallery
- Carara National Park
- Orchid Garden Tour
- Sarchi Artisan Village
- Three Multi-Night Stays including 2-Night Coastal Resort Stay

Inclusions

- Roundtrip Airfare
- 16 Meals:
 - 8 - Breakfasts, 1 - Lunch, 7 - Dinners
- Professional Naturalist Tour Director
- Motorcoach Transportation
- Hotel Transfers
- Admissions per Itinerary
- Comprehensive Sightseeing
- Baggage Handling



Tour Rates

Booking Discount - Save \$200 per couple!*

Contact Information

Premier World Discovery • Attn: Group Organizer
 2615 - 190th Street, Suite 200 • Redondo Beach, CA 90278
 877.953.8687
 info@premierworlddiscovery.com

Booking ##### (Web Code)

Costa Rica Adventure Itinerary

Day 1: Depart USA - Arrive San Jose, Costa Rica

Arrive in San Jose, meet your **Professional Naturalist Tour Director** and transfer to your hotel. On the 4th voyage of Christopher Columbus in 1502, the explorer and his crew discovered the Caribbean side of a beautiful territory he called, "Costa Rica" or "Rich Coast". **Costa Rica** is Central America's greatest hidden gem, a haven for eco-tourism featuring lush forests, magnificent waterfalls, rumbling volcanoes and diverse ecosystems.

Overnight: San Jose

Day 2: San Jose - Poas Volcano National Park

Today enjoy the scenery of the Central Valley, surrounded by soaring mountains, strawberry plantations and flower farms. Visit a **Coffee Plantation** to sample fresh Costa Rican coffee and learn about the history and cultivation of the coffee bean. Later travel past tropical landscapes for a visit of **Poas Volcano National Park** to view the dramatic mile wide crater from an overlook. Also stop at the **Sarchi Artisan Village**, known as the cradle of craftsmanship and an ideal place to shop for an oxcart, Costa Rica's best known craft & souvenir. Overnight in the Arenal Volcano National Park area (La Fortuna) for the next two evenings. Tonight join your traveling companions for a **Welcome Dinner**.

Meals: (B,D) Overnight: La Fortuna

Day 3: La Fortuna - Day of Leisure

Today enjoy the amenities of your resort and spa hotel. The resort features a wonderful viewing angle of the Arenal Volcano and is surrounded by lush gardens, walking paths, excellent bird watching, swimming pools and hot springs. Enjoy dinner at the resort.

Meals: (B,D) Overnight: La Fortuna

Day 4: Arenal Volcano Nat'l Park - Monteverde

This morning visit the **Arenal Volcano National Park**, one of the 10 most active volcanoes in the world. Its constant emissions of gases and lava will amaze you. Later check into your hotel in the **Monteverde Cloud Forest** area for a two night stay and enjoy dinner.

Meals: (B,D) Overnight: Monteverde

Day 5: Monteverde

Today experience the conservation project at **Selvatura Park**. Enjoy a unique opportunity to walk across **Hanging Bridges** & discover first hand the natural beauty of the **Monteverde Cloud Forest Reserve**, one of the largest and most enchanting wildlife sanctuaries in the Americas. Enjoy

interesting visits to the **Butterfly Garden**, home to 50 different species, and the **Hummingbird Gallery**, home to many species from the cloud forest.

Meals: (B,D) Overnight: Monteverde

Day 6: Monteverde - Jaco Beach/Puntarenas

This morning travel west via motorcoach to the Jaco Beach/Puntarenas Beach area, located on the Pacific Coast of Costa Rica for a two night resort stay. Jaco Beach/Puntarenas area is one of the most visited coastal destinations in Costa Rica and is well known for wildlife viewing, sport fishing and surfing. Enjoy a visit to the **Carara National Park**, a tropical bird and wildlife sanctuary and one of the world's few nesting places for the scarlet macaw.

Meals: (B,D) Overnight: Jaco Beach/Puntarenas

Day 7: Morning at Leisure - Crocodile Cruise

Enjoy the morning at leisure to relax and enjoy the amenities of the resort complex. Maybe take an optional excursion via Tranopy or Zip Line. Later set out for an exciting **Jungle Crocodile Safari Cruise**. The 2-hour cruise highlights crocodiles and spectacular bird-viewing while cruising the Tarcoles River.

Meals: (B,D) Overnight: Jaco Beach/Puntarenas

Day 8: Jaco Beach/Puntarenas - San Jose

This morning enjoy a bit of leisure time before departing for San Jose. Enroute visit an **Orchid Garden** and gain insight into the stunning diversity of orchids. Tonight enjoy a special **Farewell Dinner**.

Meals: (B,L,D) Overnight: San Jose

Day 9: San Jose - Return to USA

Fly home filled with wonderful memories of Costa Rica.

Meal: (B)

Accommodations

•8 Nights Hotel Accommodations

1 Night - Park Inn, San Jose

2 Nights - Montaña de Fuego, La Fortuna

2 Nights - Hotel El Establo, Monteverde

2 Nights - Best Western Jacó or Oceano Jaco, Jaco Beach

1 Night - Park Inn, San Jose

Reservation Information & Notes

DEPOSIT & FINAL PAYMENT

Deposit of \$500 per person is due with Reservation Form to secure reservations. Final Payment Due Date is 75 days prior to departure.

*BOOKING DISCOUNT

Make your Final Payment by check prior to the Final Payment Due Date

& receive \$200 per couple/\$100 per person Booking Discount!

•Initial Deposit can be made by check or credit card to be eligible.

•Payments after Initial Deposit are considered part of Final Payment & must be made by check.

ONLINE BOOKING OPTION

Save time, postage & secure your seat for this group departure. Simply type <https://res.premierworlddiscovery.com> into your web browser & use the Booking Number (Web Code) from this flyer to make your Deposit online in just a few minutes. No need to submit a Reservation Form if booking online.

PREMIER'S TRAVEL PROTECTION PLAN (TPP) - \$325 per person

The Pre-Departure Cancellation Fee Waiver (Part A - I & II) is provided by Premier World Discovery (PWD) and is not an insurance benefit. The Post Departure Travel Insurance Plan (Part B) is provided by USI Affinity Travel Insurance Services (USI).

Part A - Cancellation Waiver provided by PWD

I. Trip Cancellation Waiver (TCW) - Guarantees full refund on all payments, except the TPP Fee itself in case of cancellation up to the time and date of departure due to the passenger's personal illness or death of a member of the immediate family; or, if the passenger must return early due to the passenger's personal illness or death of a member of the immediate family, a refund for the unused land services. Medical/official documentation required.

II. Premier "Any Reason" Cancellation Waiver (ARCW) - Reimburses 75% of the cancellation fees in the form of a future travel credit certificate (FTCC) valid for 1 year, if you cancel more than 48 hours prior to scheduled departure for any reason not eligible for cash refund under the TCW (Part A - I.). FTCC is non-transferable, may not be redeemed for cash and does not include any credit for the TPP Fee. The TPP Fee (if chosen) is refundable until 180 days prior to departure & cannot be added after Final Payment. **The TPP does not cover any single supplement charges due to an indi-**

Tour Activity Level

Easy **1** **2** **3** **4** Active

vidual's traveling companion cancelling prior to departure. The TPP is non-transferable and valid for each applicant only. The TPP does not cover any services such as airline tickets not purchased through PWD. Cancellations, Claims & Inquiries under Part A will be administered by PWD. Certain Exclusions and Restrictions apply.

Part B - Post Departure Travel Insurance Plan provided by USI

Includes coverage for: Trip Interruption (\$1,000); Trip Delay (\$100/Day-Max \$500); Baggage & Personal Effects (\$2,000); Baggage Delay (\$500); Emergency Accident/Sickness Medical Expense (\$30,000); Emergency Evacuation/Repatriation (\$150,000); Accidental Death & Dismemberment (\$25,000); Emergency Travel Assistance (24/7). Claims & Inquiries under Part B will be administered by USI.

For full Part A and Part B policy details visit: premierworlddiscovery.com/TPP

CANCELLATION FEES

are subject to the following per person fees:

| | |
|-------------------------------------------------------|-----------------------------|
| - Cancel more than 180 days prior to departure: | Full Refund |
| - Cancel 179-75 days prior to departure: | Deposit or TPP* is Retained |
| - Cancel 74-45 days prior to departure: | 25% of total price |
| - Cancel 44-15 days prior to departure: | 50% of total price |
| - Cancel 14 days or less prior to departure/no shows: | No refunds |

*If purchased with Initial Deposit

IMPORTANT CONDITIONS/NOTES

•A valid US passport is required for this tour and is the responsibility of each passenger. Passports should be valid for up to six (6) months beyond the travel dates. All names must be submitted to Premier exactly as they appear on passenger passports.

•Tour rates are subject to increase until you are paid in full.

•Itinerary and hotels are subject to change.

•Responsibility Statement available on Reservation Form Page

•Reservation Form Page available as attached page 3, from your group organizer or by visiting premierworlddiscovery.com or see Online Booking Option.

•CST #2048841-40

Premier World Discovery Reservation Form (International)

DEPOSIT & FINAL PAYMENT

Deposit of \$500 per person is due with Reservation Form to secure reservations. Final Payment Due Date is 75 days prior to departure.

*BOOKING DISCOUNT

Make your Final Payment by check prior to the Final Payment Due Date & receive **\$200 per couple/\$100 per person Booking Discount!**

- Initial Deposit can be made by check or credit card to be eligible.
- Payments after Initial Deposit are considered part of Final Payment & must be made by check.

ONLINE BOOKING OPTION

Save time, postage & secure your seat for this group departure. Simply type <https://res.premierworlddiscovery.com> into your web browser & use the Booking Number (Web Code) from this flyer to make your Deposit online in just a few minutes. No need to submit a Reservation Form if booking online.

PREMIER'S TRAVEL PROTECTION PLAN (TPP) - \$325 per person

The Pre-Departure Cancellation Fee Waiver (Part A - I & II) is provided by Premier World Discovery (PWD) and is not an insurance benefit. The Post Departure Travel Insurance Plan (Part B) is provided by USI Affinity Travel Insurance Services (USI).

Part A - Cancellation Waiver provided by PWD

I. Trip Cancellation Waiver (TCW) - Guarantees full refund on all payments, except the TPP Fee itself in case of cancellation up to the time and date of departure due to the passenger's personal illness or death of a member of the immediate family; or, if the passenger must return early due to the passenger's personal illness or death of a member of the immediate family, a refund for the unused land services. Medical/official documentation required.

II. Premier "Any Reason" Cancellation Waiver (ARCW) - Reimburses 75% of the cancellation fees in the form of a future travel credit certificate (FTCC) valid for 1 year, if you cancel more than 48 hours prior to scheduled departure for any reason not eligible for cash refund under the TCW (Part A - I.). FTCC is non-transferable, may not be redeemed for cash and does not include any credit for the TPP Fee. **The TPP Fee (if chosen) is refundable until 180 days prior to departure & cannot be added after Final Payment. The TPP does not cover any single supplement charges due to an individual's traveling companion cancelling prior to departure.** The TPP is non-transferable and valid for each applicant only. The TPP does not cover any services such as airline tickets not purchased through PWD. Cancellations, Claims & Inquiries under Part A will be administered by PWD. Certain Exclusions and Restrictions apply.

Part B - Post Departure Travel Insurance Plan provided by USI

Includes coverage for: Trip Interruption (\$1,000); Trip Delay (\$100/Day-Max \$500); Baggage & Personal Effects (\$2,000); Baggage Delay (\$500); Emergency Accident/Sick-

ness Medical Expense (\$30,000); Emergency Evacuation/Repatriation (\$150,000); Accidental Death & Dismemberment (\$25,000); Emergency Travel Assistance (24/7). Claims & Inquiries under Part B will be administered by USI.

For full Part A and Part B policy details visit: premierworlddiscovery.com/TPP

CANCELLATION FEES

Cancellations not covered by the Travel Protection Plan (TPP) or if the TPP is not purchased, are subject to the following per person fees:

- | | |
|-------------------------------------------------------|-----------------------------|
| - Cancel more than 180 days prior to departure: | Full Refund |
| - Cancel 179-75 days prior to departure: | Deposit or TPP* is Retained |
| - Cancel 74-45 days prior to departure: | 25% of total price |
| - Cancel 44-15 days prior to departure: | 50% of total price |
| - Cancel 14 days or less prior to departure/no shows: | No refunds |
- *If purchased with Initial Deposit

RESPONSIBILITY

Premier World Tours LLC dba Premier World Discovery (hereafter PWD), whose vouchers are used by respective agents for the passenger in all matters pertaining to hotel accommodations, sightseeing tours and transportation, hold themselves free of responsibility for any damages occasioned from any cause whatsoever. PWD will not be responsible for any damages or inconvenience caused by late arrivals, departures and change of schedule or other conditions nor will they be responsible for any act, omission, or event during the time the passenger is not on board their conveyance. The passage contract in use by the airline concerned, when issued, shall constitute the sole contract between the airline and the purchaser of this tour/cruise, and/or passenger. PWD does not hold any responsibility for the conduct of any of its members, hotel, motorcoach, cruiseline, train, airline or other personnel. PWD reserves the right to decline to accept or retain any person as a member of a tour/cruise at its discretion. PWD &/or its Tour Director retain the right to require any participant to withdraw from a tour/cruise at any time, if determined to be in the best interests of health, safety & general welfare of the tour/cruise group or of the individual participant. **Arbitration** - I/We agree, any and all disputes concerning this contract or any other material concerning the trip, or the trip itself must be resolved exclusively pursuant to binding arbitration in the state of California, pursuant to the then current rules of the American Arbitration Association. Payment of the deposit for this tour/cruise constitutes acceptance of these terms and conditions. CST #2048841-40

IMPORTANT CONDITIONS/NOTES

- A valid US passport is required for this tour and is the responsibility of each passenger. Passports should be valid for up to six (6) months beyond the travel dates. All names must be submitted to Premier exactly as they appear on passenger passports.
- Tour rates are subject to increase until you are paid in full.
- Itinerary and hotels are subject to change.

Reservation Form

Costa Rica Adventure

2019

Booking ##### (Web Code)

Make Checks Payable to: Premier World Discovery

Contact Information/Mail Reservation Form to:

Premier World Discovery • Attn: Group Organizer

2615 - 190th Street, Suite 200 • Redondo Beach, CA 90278

877.953.8687

info@premierworlddiscovery.com

Enclosed please find a deposit in the amount of \$ _____ (\$500 per person) to secure reservations for _____ # of people.

Premier's Travel Protection Plan (TPP): Yes, I (we) wish to purchase travel protection (TPP) No, I (we) decline travel protection (TPP)

Enclosed please find payment in the amount of \$ _____ (\$325 per person) to secure the Premier's Travel Protection Plan (TPP).

Total Payment \$ _____

RT AIR GATEWAY _____

ROOMMATE'S RT AIR GATEWAY _____

see flyer page 1 for included group RT air gateway/departure city, additional charges apply for other RT air gateways

To avoid change fees, submit full Passport names (first/mid/last) exactly as they appear on Passports

Passport Name _____ DOB (MM/DD/YY) _____ Gender M F

Roommate's Passport Name _____ DOB (MM/DD/YY) _____ Gender M F

Passport #: _____ Exp Date (MM/DD/YY) _____ Country of Issuance _____

Roommate's Passport #: _____ Exp Date (MM/DD/YY) _____ Country of Issuance _____

Your Address _____ Check if Roommate's address is the same

City _____ State _____ ZIP _____ Tel # _____

Email Address _____ Mbl # _____

Cardholder Name (if paying by credit card) _____



Amount to be charged \$ _____ Credit card #: _____ Exp. Date: _____

Cardholder Billing Address: Check if address is the same as above _____

Signature Required (for credit card use & acceptance of terms*): _____ Today's Date: _____

*I (We) agree to pay according to the credit card issuer agreement. I understand and accept the cancellation fees/policy and other terms.