



# South Dakota Adventure

featuring Mt. Rushmore & 6 Nights in Rapid City

7 Days **2017**

## Highlights

- Mount Rushmore
- Mount Rushmore at Night
- Devil's Tower Nat'l Monument
- Crazy Horse Memorial
- Fort Hays
- Badlands National Park
- Wall Drug Store
- Custer State Park
- Buffalo Jeep Safari
- State Game Lodge Dinner
- 1880 Train
- Deadwood
- Wild Horse Sanctuary
- The Journey Museum & Sioux Indian Museum
- Black Hills Gold Factory
- K-Bar S Ranch Dinner
- Chuckwagon Supper & Cowboy Show

## Inclusions

- Roundtrip Airfare
- 10 Meals: 6-Breakfasts & 4-Dinners
- Professional Tour Director
- Sightseeing per Itinerary
- Motorcoach Transportation
- Hotel Transfers
- Baggage Handling



**Booking Discount - Save \$200 per couple!\***

## Tour Rates

## Contact Information

Premier World Discovery • Attn: Group Organizer  
 2615 - 190th Street, Suite 200 • Redondo Beach, CA 90278  
 877.953.8687  
[info@premierworlddiscovery.com](mailto:info@premierworlddiscovery.com)      Booking #

## South Dakota Adventure Itinerary

### Day 1: Arrive Rapid City

Today arrive in **Rapid City**. Enjoy a **Welcome Dinner** with your traveling companions.

*Meal - (D) Overnight - Rapid City*

### Day 2: Mount Rushmore - Crazy Horse Memorial

This morning visit **Mt. Rushmore** featuring the awesome sculptures of Washington, Jefferson, Roosevelt and Lincoln. Each face is 60 feet high and is carved into the rugged granite mountainside with intricate perfection. Continue onto the **Crazy Horse Memorial**, still in progress. View the giant mountainside sculpture of the famous Indian Chief astride his pony. This afternoon visit **Custer State Park** famous as a wildlife preserve featuring a herd of 1,500 free roaming buffalo. Experience a thrilling **Buffalo Jeep Safari** in search of some of the herd. Enjoy dinner at the famous **State Game Lodge**, built 1920 and listed on the national register of historic places with past guests including Presidents Coolidge & Eisenhower.

*Meals - (B,D) Overnight - Rapid City*

### Day 3: Devil's Tower - Deadwood

Today journey west into Wyoming to visit **Devil's Tower National Monument** to view the 867 foot monolith. Return east into South Dakota to visit historic **Deadwood**, the 1876 rough and tumble gold camp & gambling town where Wild West legends were made like Wild Bill Hickok, Calamity Jane and Seth Bullock. The entire city is a national historic landmark and features an incredibly preserved Main Street. Later drive through beautiful **Spearfish Canyon**, a scenic drive in the Black Hills.

*Meal - (B) Overnight - Rapid City*

### Day 4: Wild Horse Sanctuary

Today visit the **Black Hills Wild Horse Sanctuary**, a seemingly endless prairie where hundreds of wild mustangs roam free. The sanctuary is a 300-year step back into America with Native American petroglyphs & an authentic Sun Dance site along with the **Crazy Horse** movie set. This afternoon return to Rapid City to enjoy the remainder of the day at your own pace.

*Meal - (B) Overnight - Rapid City*

### Day 5: Badlands National Park - Fort Hays

Today visit and drive through **Badlands National Park**, located between the White and Cheyenne Rivers. The area contains spectacular examples of weathering, erosion, fantastic ridges, cliffs and canyons of variegated color. Later explore the unusual and well-known **Wall Drug Store**, famous for its "Free Ice Water". This afternoon visit the **Fort Hays Dances with Wolves Movie Set** to see some of the original buildings used in the Oscar winning film. Tonight enjoy a fun filled **Chuckwagon Supper & Cowboy Show**.

*Meals - (B,D) Overnight - Rapid City*

### Day 6: 1880 Train - Mt. Rushmore at Night

This morning enjoy a short drive to **Hill City** to explore Main Street and board the **1880 Train** for a rail journey through history & scenery. The 1880 Train is an authentic narrow gauge railroad dating back to the Black Hills Gold Rush. Then visit one of Rapid City's newest attractions, the city-owned \$12 million **The Journey Museum** which traces the geology of the Black Hills and tells the story of the people who inhabited these lands. The Journey features four museums including the **Sioux Indian Museum**. Then stop at a **Black Hills Gold Factory**. Tonight's special **Farewell Dinner** is at the **K-Bar S Ranch** nestled in the beautiful Black Hills just outside Keystone. Following dinner experience **Mt. Rushmore at Night** to see this American treasure illuminated in a whole new light.

*Meals - (B,D) Overnight - Rapid City*

### Day 7: Rapid City - Flight Home

Today depart from Rapid City filled with wonderful memories of your **South Dakota Adventure**.

*Meal - (B)*

## Accommodations

- 6 Nights Accommodations
- Holiday Inn Rushmore Plaza, Rapid City

## Tour Activity Level

Easy **1** **2** **3** **4** Active

## Reservation Information & Notes

### CANCELLATION WAIVER & POST DEPARTURE PLAN

Payment of the per person Cancellation Waiver (waiver fee) guarantees full refund on all payments (including deposit), except the waiver fee itself, made for tour rates in case of cancellation up to the time & date of departure due to the passenger's personal illness (medical documentation required) or death of a member of the immediate family (official documentation required). If the passenger must return early due to the passenger's personal illness or death of a member of the immediate family, payment of the waiver fee guarantees a refund for the unused services. Payment of the waiver fee guarantees your return air transportation utilizing your original airlines tickets with no additional supplement. The waiver does not cover return transportation costs other than return air transportation utilizing original airline tickets. The waiver fee is fully refundable until 180 days prior to departure. **The waiver fee does not cover any single supplement charges which arise from an individual's traveling companion electing to cancel for any reason prior to departure.** The waiver is non-transferable and valid for each applicant only. The waiver does not cover any services such as airline tickets not purchased through Premier World Discovery. Post Departure coverage (Accident/Medical) is included. Brief description of coverage/benefits:

**Part A - Cancellation Waiver** (Up to Trip Cost)

**Part B - Post Departure Plan:** Trip Delay (\$100/Day-Max \$500), Baggage & Personal Effects (\$2,000), Baggage Delay (\$100/Day-Max \$500), Emergency Accident/Sickness Medical Expense (\$30,000), Emergency Evacuation/Repatriation (\$50,000), Accidental Death & Dismemberment (\$25,000), Emergency Travel Assistance (24/7-Included). All Cancellations, Claims & Inquiries under Part A will be handled by Premier World Discovery. All Claims & Inquiries under Part B will be handled by the Plan B Administrator. Full policy details available. Please note that your cancelled check or credit card statement will serve as your receipt for the policy.

**Cancellation Waiver & Post Departure Plan - \$210 per person**

### CANCELLATION FEES

Cancellations not covered by the waiver or if the waiver is not purchased, are subject to the following per person fees:

- Cancel more than 180 days prior to departure: Full Refund
- Cancel 179-75 days prior to departure: Deposit or Waiver is Retained
- Cancel 74-45 days prior to departure: 25% of total price
- Cancel 44-15 days prior to departure: 50% of total price
- Cancel 14 days or less prior to departure/no shows: No refunds

### IMPORTANT CONDITIONS/NOTES

- Tour rates are subject to increase until you are paid in full.
- Itinerary and hotels are subject to change.
- Responsibility Statement available on Reservation Form Page
- Reservation Form Page available as attached page 3, from your group organizer or by visiting [premierworlddiscovery.com/reservations](http://premierworlddiscovery.com/reservations)
- CST #2048841-40

### DEPOSIT & FINAL PAYMENT

*Deposit of \$300 per person is due with Reservation Form to secure reservations. Final Payment Due Date is 75 days prior to departure.*

### \*BOOKING DISCOUNT

*Make your Final Payment by check prior to the Final Payment Due Date & receive \$200 per couple/\$100 per person Booking Discount!*

- Initial Deposit can be made by check or credit card to be eligible.
- Payments after Initial Deposit are considered part of Final Payment & must be made by check.